



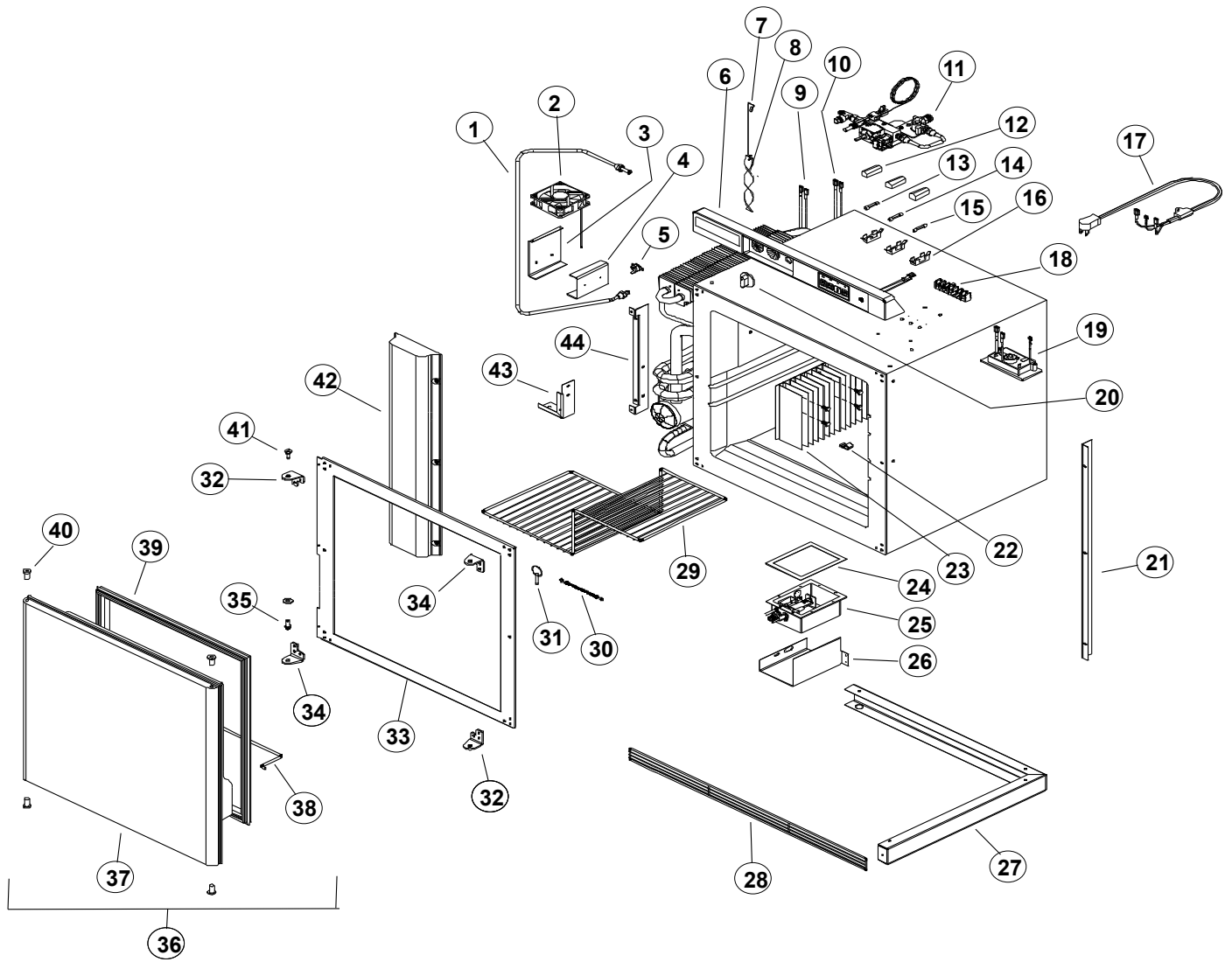
PARTS LIST

3163 SERIES

3163G
3163T
3163VWG
3163HBV
3163LG
3163LGB16
3163LGHBV
3163LGHHB
3163LGR
3163LGH26R

PART NO. 619703
NORCOLD 2/13/2017

FRONT VIEW - 3163 SERIES



ART00797

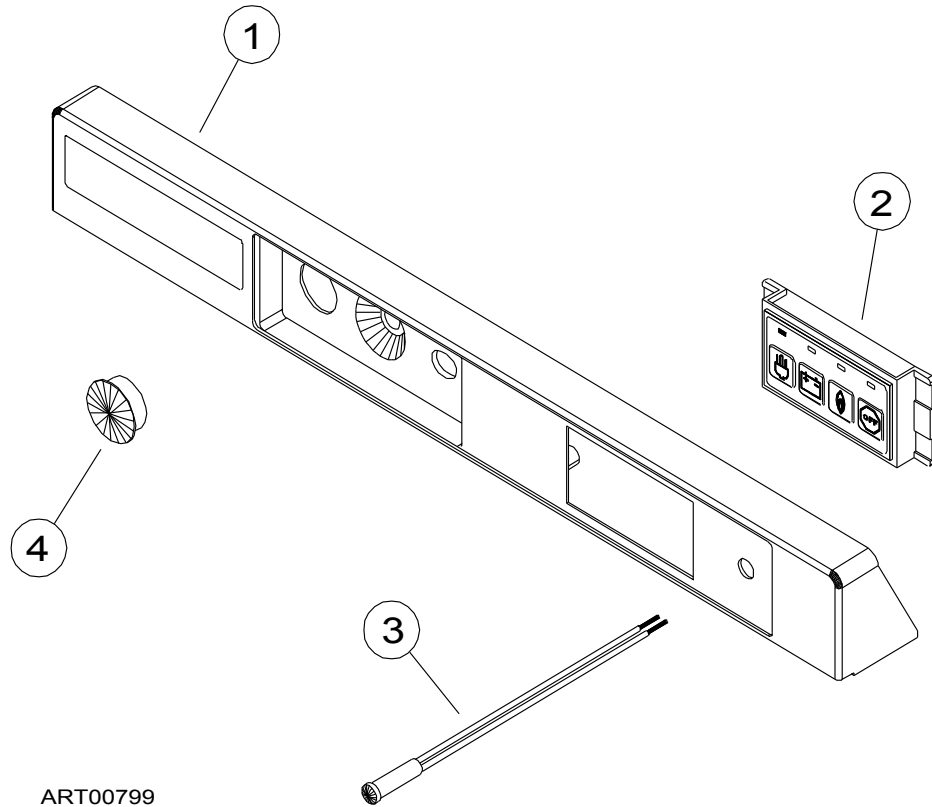
FRONT VIEW - 3163 SERIES

NO.	PART #	DESCRIPTION											
			3163G	3163T	3163VWG	3163HBV	3163LG	3163LGB16	3163LGHBY	3163LGHBB	3163LGR	3163LGH2GR	
1	617989	BURNER TUBE	X	X	X	X	X	X	X	X	X	X	X
2	618073	FAN-12 VDC (USE 637881)	X	X	X	X	X	X	X	X	X	X	X
	637881	FAN-12 VDC	X	X	X	X	X	X	X	X	X	X	X
3	618403	BRACKET-FAN SUPPORT/FRONT	X	X	X	X	X	X	X	X	X	X	X
4	618404	BRACKET-FAN SUPPORT/BACK	X	X	X	X	X	X	X	X	X	X	X
5	618093	THERMOSTAT-DC FAN/THERMO DISC	X	X	X	X	X	X	X	X	X	X	X
6	618021	CONTROL PANEL ASSY-S/N 18723312 AND BELOW	X	X	X	X	X	X	X	X	X	X	X
	636442	CONTROL PANEL ASSY- S/N 18723313 AND ABOVE					X	X	X	X	X	X	X
7	618083	WIRE-DIFFUSER/FORMED	X	X	X	X	X	X	X	X	X	X	X
8	617960	BAFFLE-FLUE/SPIRAL	X	X	X	X	X	X	X	X	X	X	X
9	61745422	HEATER-DC/EG3 (COOLING SERIAL# 11200050 & BEFORE)	X	X	X	X	X	X	X	X	X	X	X
	630806	HEATER-DC/EG3/BACKER (COOLING SERIAL# 11200051 & AFTER)					X	X	X	X	X	X	X
10	61745322	HEATER-AC (COOLING SERIAL# 11200050 & BEFORE)	X	X	X	X	X	X	X	X	X	X	X
	630805	HEATER-AC/BACKER (COOLING SERIAL# 11200051 & AFTER)					X	X	X	X	X	X	X
11	617998	CONTROL ASSY-3163	X	X	X	X	X	X	X	X	X	X	X
12	61583322	FUSE COVER	X	X	X	X	X	X	X	X	X	X	X
13	618079	FUSE-GLASS/1 AMP	X	X	X	X	X	X	X	X	X	X	X
14	61440522	FUSE-GLASS/20 AMP	X	X	X	X	X	X	X	X	X	X	X
15	61654622	FUSE-GLASS/3 AMP/32V OR LESS	X	X	X	X	X	X	X	X	X	X	X
16	61584222	FUSE HOLDER	X	X	X	X	X	X	X	X	X	X	X
17	617918	CORD-AC POWER	X	X	X	X	X	X	X	X	X	X	X
18	617979	TERMINAL BLOCK	X	X	X	X	X	X	X	X	X	X	X
19	633326	KIT-RELIGHTER	X	X	X	X	X	X	X	X	X	X	X
20	617971	KNOB-GAS VALVE/THERMOSTAT	X	X	X	X	X	X	X	X	X	X	X
21	617947	MOUNTING ANGLE-RIGHT	X	X	X	X	X	X	X	X	X	X	X
22	61728722	CLIP-FIN	X	X	X	X	X	X	X	X	X	X	X
23	617948	FIN ASSY-3163	X	X	X	X	X	X	X	X	X	X	X
24	617977	GASKET-BURNER BOX COVER	X	X	X	X	X	X	X	X	X	X	X
25	617936	BURNER ASSY (USE 621951)	X	X	X	X	X	X	X	X	X	X	X
	621951	KIT-SERVICE-BURNER/ORIFICE	X	X	X	X	X	X	X	X	X	X	X
26	618067	HEAT SHIELD	X	X	X	X	X	X	X	X	X	X	X
27	617908	BRACKET-BOTTOM SUPPORT (USE 622097)	X	X	X	X	X	X	X	X	X	X	X
	622097	BRACKET-BOTTOM SUPPORT	X	X	X	X	X	X	X	X	X	X	X
28	617938	GRILLE-AIR INLET/BLACK (USE 632473)	X	X	X	X	X	X	X	X	X	X	X
	632473	GRILLE-AIR INLET/BLACK	X	X	X	X	X	X	X	X	X	X	X
29	618063	SHELF-WIRE (USE 632428)	X	X	X	X	X	X	X	X	X	X	X
	632428	SHELF-WIRE	X	X	X	X	X	X	X	X	X	X	X
30	618047	CHAIN-TRAVEL LATCH	X	X	X	X	X	X	X	X	X	X	X
31	618046	PIN-TRAVEL LATCH	X	X	X	X	X	X	X	X	X	X	X
32	617910	HINGE-RH BOTTOM/LH TOP	X	X	X	X	X	X	X	X	X	X	X
33	617912	BREAKER-BLACK TRIM	X	X	X	X	X	X	X	X	X	X	X
34	617911	HINGE-LH BOTTOM/RH TOP	X	X	X	X	X	X	X	X	X	X	X
35	61550722	HINGE PIN-BOTTOM	X	X	X	X	X	X	X	X	X	X	X
		PART IS NO LONGER AVAILABLE											

FRONT VIEW - 3163 SERIES

NO.	PART #	DESCRIPTION	3163G	3163T	3163VWG	3163HBV	3163LG	3163LGB16	3163LGHBY	3163LGHHB	3163LGR	3163LGH26R
36	617915	DOOR ASSY-GRAY (USE 620297/3163LG)	X									
	617914	DOOR ASSY-TAUPE (USE 620297/3163LG)		X								
	620342	DOOR ASSY-VWG (USE 620297/3163LG)			X	X						
	618678	DOOR ASSY-VWG/DARK GRAY (USE 620297/3163LG)			X	X						
	620297	DOOR ASSY-LG					X	X	X	X	X	X
37	617999	DOOR LINER ASSY-GRAY (USE 620297/3163LG)	X									
	618000	DOOR LINER ASSY-TAUPE (USE 620297/3163LG)		X								
	618679	DOOR LINER ASSY-VWG/DARK (USE 620297/3163LG)			X	X						
	620341	DOOR LINER ASSY-VWG/DARK GRAY (USE 620297/3163LG)			X	X						
	620296	DOOR LINER ASSY-LIGHT GRAY					X	X	X	X	X	X
38	618064	DOOR RAIL-WHITE	X	X	X	X	X	X	X	X	X	X
39	624119	DOOR GASKET	X	X	X	X	X	X	X	X	X	X
40	61742022	HINGE BUSHING	X	X	X	X	X	X	X	X	X	X
41	61114600	HINGE PIN-TOP(USE 638630)	X	X	X	X	X	X	X	X	X	X
	638630	KIT SERVICE UPPER HINGE PIN REPLACEMENT	X	X	X	X	X	X	X	X	X	X
42	617905	SYSTEM COVER (USE 625113 / 3163LG)	X									
	617904	SYSTEM COVER (USE 625113 / 3163LG)		X								
	618676	SYSTEM COVER (USE 625113 / 3163LG)			X	X						
	620343	SYSTEM COVER (USE 625113 / 3163LG)			X	X						
	620299	SYSTEM COVER (USE 625113 / 3163LG)					X	X	X	X		
	625113	SYSTEM COVER-3163LG/RH									X	X
43	617909	BRACKET-MOUNTING/LEFT FRONT/L SHAPED	X	X	X	X	X	X	X	X	X	X
44	617946	MOUNTING ANGLE-LEFT	X	X	X	X	X	X	X	X		
		PART IS NO LONGER AVAILABLE										

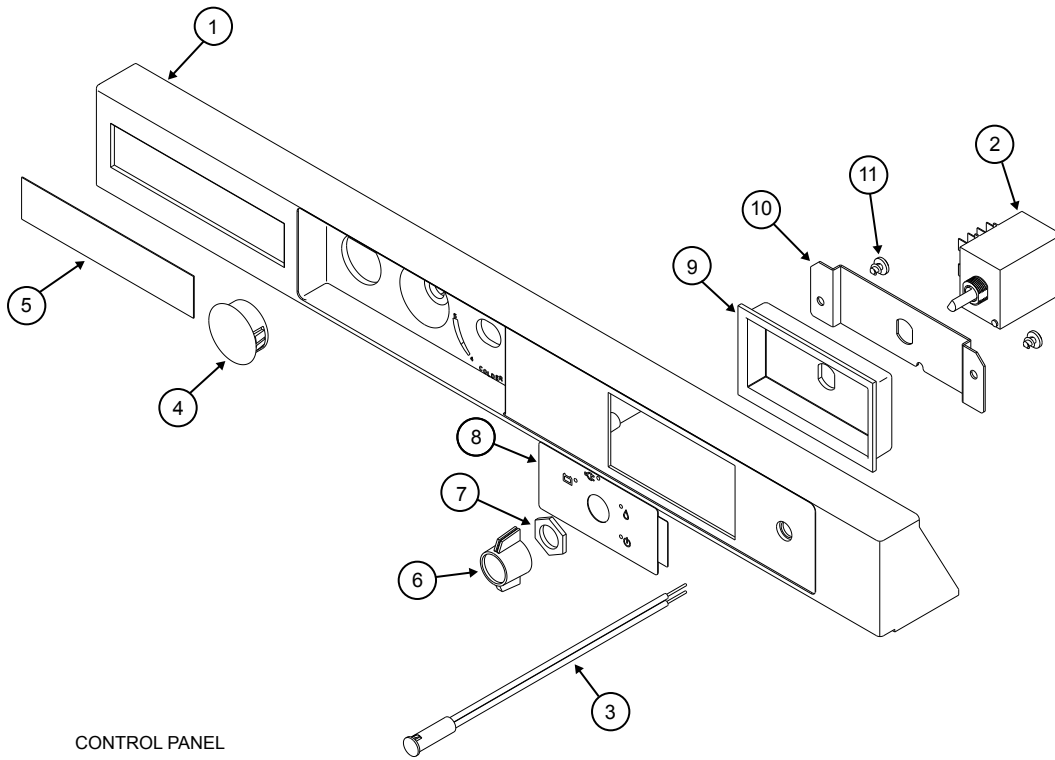
CONTROL PANEL ASSEMBLY - SERIAL NUMBER: 18723312 AND BELOW



ART00799

NO.	PART #	DESCRIPTION	3163G	3163T	3163VWG	3163HBV	3163LG	3163LGB16	3163LGBV	3163LGHHB	3163LGR	3163LGH26R
	618021	CONTROL PANEL ASSY-3163 (USE 638510)	X	X	X	X	X	X	X	X	X	X
	638510	KIT-CONTROL PANEL ASSY-3163	X	X	X	X	X	X	X	X	X	X
1	621328	CONTROL PANEL	X	X	X	X	X	X	X	X	X	X
2	617945	SWITCH-PUSH BUTTON (USE 636540)	X	X	X	X	X	X	X	X	X	X
	636540	KIT-SWITCH-PUSH BUTTON	X	X	X	X	X	X	X	X	X	X
3	61609022	INDICATOR LIGHT-FLAME	X	X	X	X	X	X	X	X	X	X
4	617981	HOLE PLUG-1" BLACK/CONTROL PANEL	X	X	X	X	X	X	X	X	X	X
NS	620623	NAMEPLATE-BLUE (NOT SHOWN)					X	X	X	X	X	X
		PART IS NO LONGER AVAILABLE										

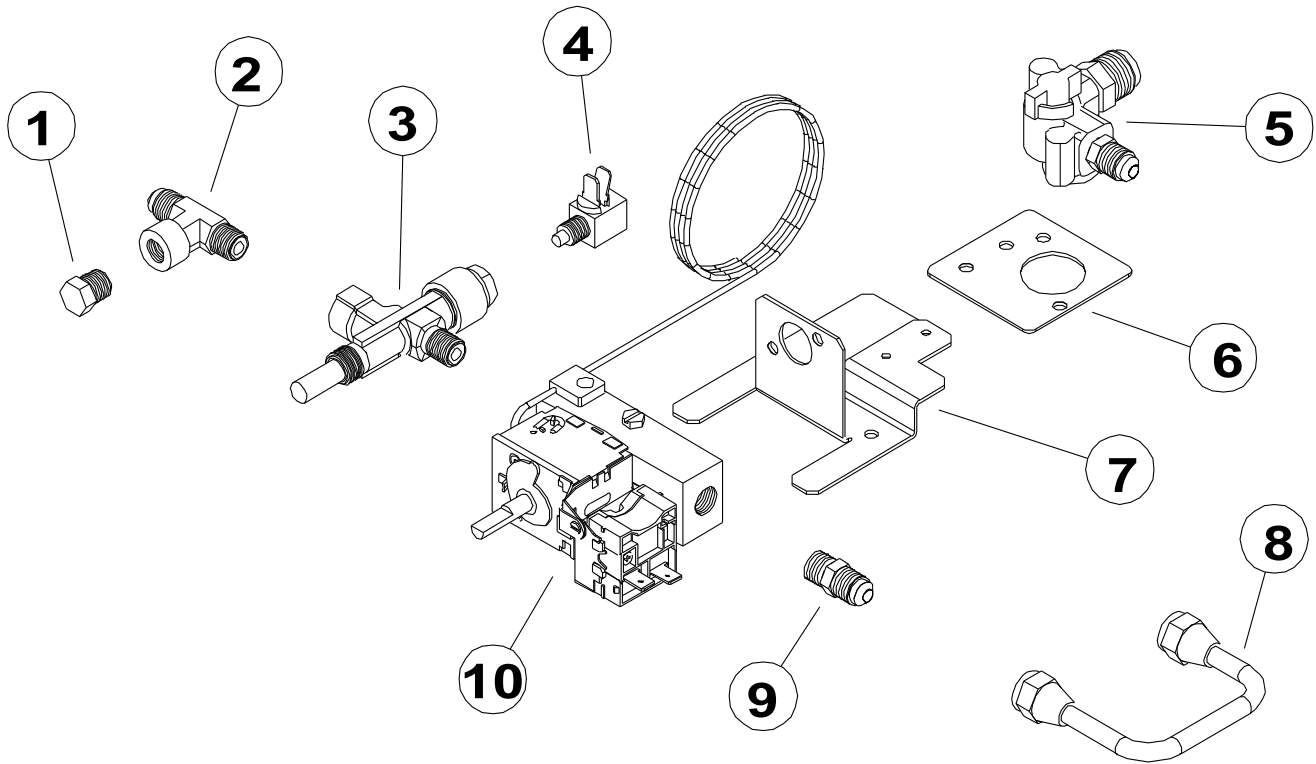
CONTROL PANEL ASSEMBLY - SERIAL NUMBER: 18723313 AND ABOVE



CONTROL PANEL

NO.	PART #	DESCRIPTION	3163LG	3163LGB16	3163LGHBY	3163LGHBB	3163LGR	3163LGH26R
	636442	CONTROL PANEL ASSY-3163	X	X	X	X	X	X
1	621328	CONTROL PANEL	X	X	X	X	X	X
2	620863	SWITCH SELECTOR	X	X	X	X	X	X
3	61609022	INDICATOR LIGHT-FLAME	X	X	X	X	X	X
4	617981	HOLE PLUG-1" BLACK/CONTROL PANEL	X	X	X	X	X	X
5	620623	NAMEPLATE-BLUE	X	X	X	X	X	X
6	61748722	KNOB SELECTOR	X	X	X	X	X	X
7	621308	HEX NUT-M12	X	X	X	X	X	X
8	636383	LABEL-SELECTOR SWITCH GRAPHICS	X	X	X	X	X	X
9	636364	HOUSING, SWITCH, CONTROL PANEL, TRIMMED	X	X	X	X	X	X
10	636365	BRACKET, CONTROL PANEL	X	X	X	X	X	X
11	61749522	SCREW; #8-1/4 P.HD	X	X	X	X	X	X

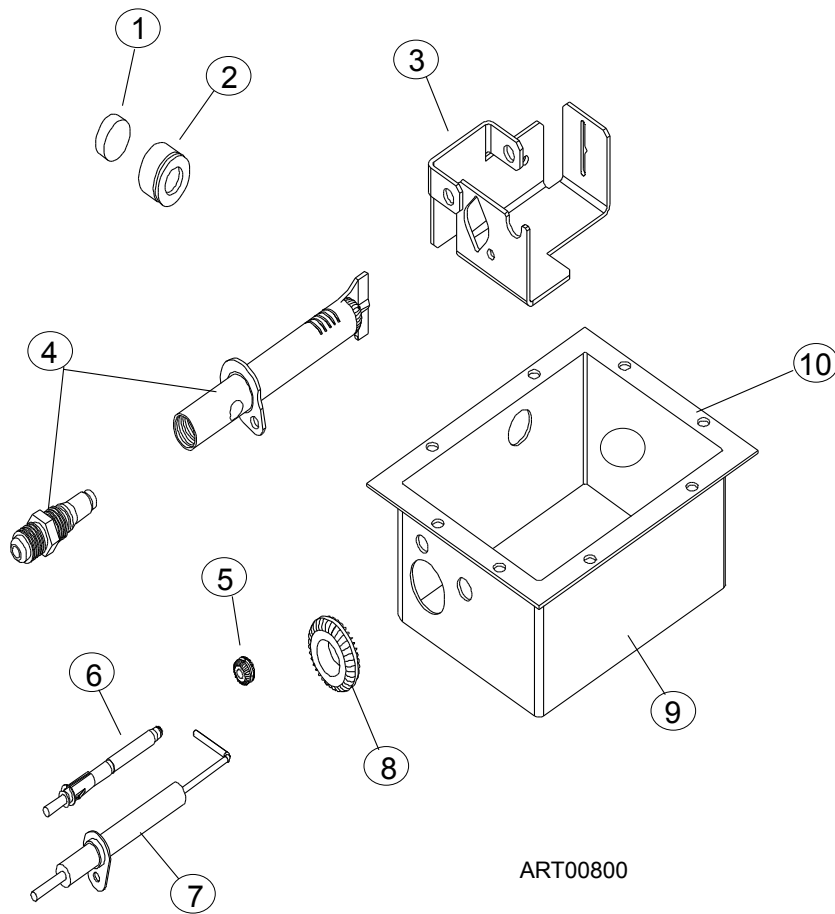
CONTROL ASSEMBLY - 3163 SERIES



ART00798

NO.	PART #	DESCRIPTION	3163G	3163T	3163VWG	3163HBV	3163LG	3163LGB16	3163LGHBV	3163LGHHB	3163LGR	3163LGH26R
1	61445322	PLUG-FOR PRESSURE TAP/1/8"	X	X	X	X	X	X	X	X	X	X
2	61594422	PRESSURE TAP	X	X	X	X	X	X	X	X	X	X
3	622746001	KIT-SAFETY VALVE/EXTENSION PLUG (USE 638094)	X	X	X	X	X	X	X	X	X	X
	638094	KIT-SERVICE GAS SAFETY VALVE REPLACEMENT	X	X	X	X	X	X	X	X	X	X
4	621737	INTERRUPTER	X	X	X	X	X	X	X	X	X	X
5	617976	MANUAL SHUTOFF VALVE ASSY	X	X	X	X	X	X	X	X	X	X
6	61749822	BRACKET-MANUAL SHUT OFF VALVE	X	X	X	X	X	X	X	X	X	X
7	617952	BRACKET-MOUNTING/THERMOSTAT/GAS VALVE	X	X	X	X	X	X	X	X	X	X
8	61694622	UNION TUBE	X	X	X	X	X	X	X	X	X	X
9	61546822	CONNECTOR-MALE	X	X	X	X	X	X	X	X	X	X
10	617944	GAS VALVE-THERMOSTAT CONTROL	X	X	X	X	X	X	X	X	X	X
		NO LONGER AVAILABLE										

BURNER AREA - 3163 SERIES



ART00800

NO.	PART #	DESCRIPTION	3163G	3163T	3163VWG	3163HBV	3163LG	3163LGB16	3163LGHBV	3163LGHHB	3163LGR	3163LGH26R
1	617995	SIGHT GLASS-3163	X	X	X	X	X	X	X	X	X	X
2	617933	GROMMET-SIGHT GLASS/3163	X	X	X	X	X	X	X	X	X	X
3	617927	BRACKET-BURNER MOUNTING	X	X	X	X	X	X	X	X	X	X
4	621951	KIT-BURNER/ORIFICE ADAPTER ASSY	X	X	X	X	X	X	X	X	X	X
5	617997	GROMMET-THERMOCOUPLE	X	X	X	X	X	X	X	X	X	X
6	617983	THERMOCOUPLE	X	X	X	X	X	X	X	X	X	X
7	617966	ELECTRODE-SPARK/3163	X	X	X	X	X	X	X	X	X	X
8	617996	GROMMET-BURNER/3163	X	X	X	X	X	X	X	X	X	X
9	617925	BURNER BOX	X	X	X		X				X	
	620414	BURNER BOX ASSY-B16						X				
	618956	BURNER BOX ASSY-HBV				X		X				
	618977	BURNER BOX ASSY-HHB							X			
	625149	BURNER BOX ASSY-3163LGH26R/26"										X
10	617977	GASKET-BURNER BOX	X	X	X	X	X	X	X	X	X	X